



GENERAL INSTALLATION INSTRUCTIONS

- Size the rough opening properly to accommodate thermal expansion and movement
- Install the window unit level, plumb, and square
- Maintain the continuity of the weather-resistant barrier. In a barrier system, this is achieved with sealants on the outermost surface of the wall. In a membrane / drainage system, residual water must drain freely on the drainage plane. Use flashing overlapped “shingle-style” and drip caps where needed. Avoid trapping water within the wall
- Do not leave thermal bridges between the interior and exterior. Carefully insulate all voids between window and wall
- Maintain the integrity of air and vapor barriers
- Avoid using incompatible materials such as certain metal combinations and only apply caulks and sealants that are compatible with the substrate
- Seal all mullions properly with silicone sealant